

The local job shop problem continued.

Recall:

Season	Spring	Summer	Autumn	Winter	Spring	...
Requirement	255	220	240	200	255	...

$$f_n(s_n, x_n) = \underbrace{200(x_n - s_n)^2}_{\text{employment change cost}} + \underbrace{2000(x_n - r_n)}_{\text{extra employment cost}} + \underbrace{f_{n+1}^*(x_n)}_{\text{optimal costs for later stages}} \quad \left. \vphantom{f_n(s_n, x_n)} \right\} \text{cost given employment } s_n \text{ at stage } n-1, \text{ and } x_n \text{ at stage } n, \text{ and optimal future cost}$$

$$f_n^*(s_n) = \min_{r_n \leq x_n \leq 255} f_n(s_n, x_n) \quad \left. \vphantom{f_n^*(s_n)} \right\} \text{optimal cost given employment } s_n \text{ at stage } n-1, \text{ and optimal in the future}$$

Solution:

$$\text{Stage } n=4: \quad \begin{array}{c|c|c} s_4 & f_4^*(s_4) & x_4^* \\ \hline 200 \leq s_4 \leq 255 & 200(255 - s_4)^2 & 255 \end{array}$$

$$\begin{aligned} \text{Stage } n=3: \quad f_3^*(s_3) &= \min_{200 \leq x_3 \leq 255} f_3(s_3, x_3) \\ &= \min_{200 \leq x_3 \leq 255} \left[200(x_3 - s_3)^2 + 2000(x_3 - 200) + \underbrace{200(255 - x_3)^2}_{f_4^*(x_3)} \right] \end{aligned}$$

(winter to spring)

We find the minimum by setting the partial derivative w.r.t. x_3 to zero (keeping s_3 fixed):

$$\frac{\partial f_3(s_3, x_3)}{\partial x_3} = 400(x_3 - s_3) + 2000 - 400(255 - x_3) = 400(2x_3 - s_3 - 250) \stackrel{!}{=} 0$$

$$\Rightarrow x_3^* = \frac{250 + s_3}{2}$$

Since $\frac{\partial^2 f_3(s_3, x_3)}{\partial x_3^2} = 800 > 0$, we indeed have a minimum.

Possible s_3 : $240 \leq s_3 \leq 255 \Rightarrow 245 \leq x_3^* \leq 252.5$ is feasible ($200 \leq x_3 \leq 255$), so x_3^* is always the feasible minimum.

$$\begin{aligned} \Rightarrow f_3^*(s_3) &= 200(x_3^* - s_3)^2 + 2000(x_3^* - 200) + 200(255 - x_3^*)^2 \\ &= 200 \left(\frac{250 + s_3}{2} - s_3 \right)^2 + 2000 \left(\frac{250 + s_3}{2} - 200 \right) + 200 \left(255 - \left(\frac{250 + s_3}{2} \right) \right)^2 \\ &= 200 \left(\frac{250 - s_3}{2} \right)^2 + 2000 \left(\frac{-150 + s_3}{2} \right) + 200 \left(\frac{260 - s_3}{2} \right)^2 \\ &= \frac{1}{4} (250 - s_3)^2 \end{aligned}$$

$$\Rightarrow \begin{array}{c|c|c} s_3 & f_3^*(s_3) & x_3^* \\ \hline 240 \leq s_3 \leq 255 & 50(250 - s_3)^2 + 50(260 - s_3)^2 + 1000(s_3 - 150) & \frac{250 + s_3}{2} \end{array}$$

One proceeds similarly with stages 2 and 1, but we skip the details.

The results are:

$$n=2: \begin{array}{c|c|c} s_2 & f_2^*(s_2) & x_2^* \\ \hline 220 \leq s_2 \leq 240 & 200(240 - s_2)^2 + 115,000 & 240 \\ 240 \leq s_2 \leq 255 & \frac{200}{9} [(240 - s_2)^2 + (255 - s_2)^2 + (270 - s_2)^2] + 2000(s_2 - 195) & \frac{2s_2 + 240}{3} \end{array}$$

$$n=1: \begin{array}{c|c|c} s_1 & f_1^*(s_1) & x_1^* \\ \hline 255 & 185,000 & 247.5 \end{array}$$

$\Rightarrow x_1^* = 247.5, x_2^* = 245, x_3^* = 247.5, x_4^* = 255$, and minimum cost is 185,000 \$.

$= \frac{2 \cdot 247.5 + 240}{3}$ $= \frac{250 + 245}{2}$

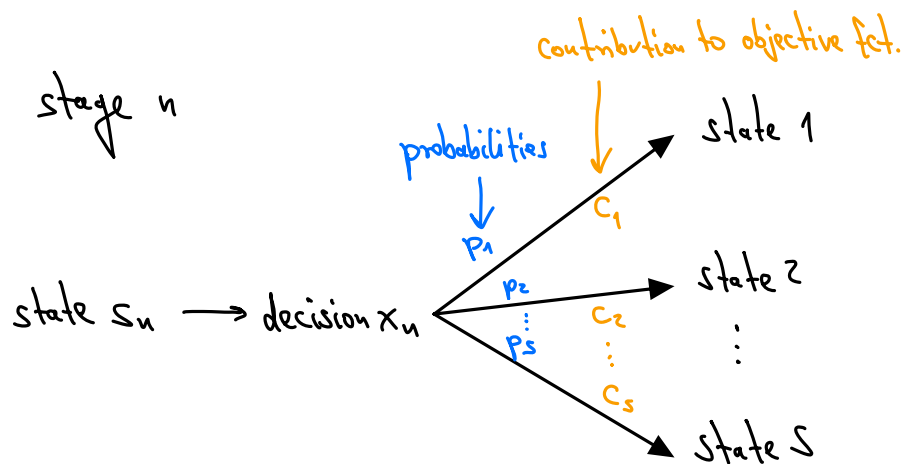
To summarize:

Season	Spring	Summer	Autumn	Winter	Spring	...
Requirement	255	220	240	200	255	...
optimal solution	255	247.5	245	247.5	255	...

Next: Optimization problems which involve probability

We start with Probabilistic Dynamic Programming.

Basic structure:



Objective: usually minimize the expected sum of contributions, e.g., costs.

Example: Hit and Miss Manufacturing Co. (Hillier, Lieberman Chapter 10.4)

Setup: • product produced meets strict quality requirements only with probability $p = \frac{1}{2}$

\Rightarrow if x items are produced, the probability for producing only bad items is $(\frac{1}{2})^x$ (probability that at least one is good is $1 - (\frac{1}{2})^x$) (binomial distribution)

(note: extra produced items are called "reject allowance")

- for each new batch there are:
 - 300\$ setup costs
 - 100\$ cost per item

- at most 3 batches can be started, items can be inspected after each batch
- if no good item produced, there is a penalty of 1600 \$
- objective: choose production schedule to minimize costs
- decision variables: $x_n = \#$ of items to produce in batch / stage $n = 1, 2, 3$
- state $s = \#$ of acceptable items that still need to be produced = 0 or 1.

done, have
produced a
good one

no good item yet,
might need to
continue with next
batch